

FMEA - Failure Mode and Effects Analysis

Occurrence (O) Ranking Chart - FMEA

Likelihood of Failure	Criteria: Occurrence of Cause - PFMEA (Incidents per Items/Vehicles)	Rank
Very High	≥ 100 per Thousand ≥ 1 in 10	10
High	50 per Thousand 1 in 20	9
	20 per Thousand 1 in 50	8
	10 per Thousand 1 in 100	7
Moderate	2 per Thousand 1 in 500	6
	0.5 per Thousand 1 in 2,000	5
	0.1 per Thousand 1 in 10,000	4
Low	0.01 per Thousand 1 in 100,000	3
	≤ 0.001 per Thousand 1 in 1,000,000	2
Very Low	Failure is eliminated through preventive control	1